

## SHIPPING PROCEDURE FOR SLUDGE SAMPLES

See the Sampling Form on the next page to complete the information.

It would also be useful to add to the sludge sample:

- Description of the process (flow diagram),
- A sample of the undiluted polymer (if applicable),
- A sample cake (if applicable).

### Notes

- Lab analysis is free of charge.
- But containers, shipping and customs clearance will be at the customer's expense.
- Let us know when the sample will be shipped and send us the tracking number.
- Prioritize sending on Mondays for the analysis to be completed within a week,
- Use the fastest delivery method possible.
- Do not ship during the last two (2) weeks of July and the holiday season.
- If necessary, use the corresponding customs classification:  
No. 3825.69.0000 for industrial sludge; or No 3825.20.0000 for municipal sludge.

### Quantity

A sludge sample of 2 liters for Rotary Press tests.

Or a sludge sample containing 200g of suspended solids. for filter-press test.

### Destination

Fournier Industries  
**(Attn: Mr. Francis Caouette)**  
3787 Frontenac West  
Thetford Mines, QC, Canada, G6H 2B5

### Container

Use a "cooler" type container, fill with "Nalgene" type watertight bottles and "icepack" type cooling blocks to prevent deterioration of samples. Never freeze the sample, and do not use dry ice. Appropriate precautions must be taken to prevent any possible leakage during shipment. We will not be responsible for damage caused by leaks.

Add the words "**CAUTION – DO NOT FREEZE**" on the packaging.

### Sludge considered hazardous

If the sludge is considered hazardous, please include the product MSDS with the shipment. In this case, the samples will be returned to you after evaluation so that you can dispose of them properly.

**ATTENTION:** Don't forget to include with your shipping a "**COMMERCIAL INVOICE**" (3 copies) for **the Canadian Customs**. You will find enclosed an example on pages 3 and 4. Please fill out pages 5 and 6.

### Sludge Data Sheet

1. General information			
Company		Project	
Address		Contact	
City		Telephone	
State		Email	
Postal Code		Cell phone	

2. Sludge origin			
Origin of sludge:	Municipal <input type="checkbox"/>	Industrial <input type="checkbox"/>	Pulp and Paper <input type="checkbox"/>
Type of process:			

3. Sludge & process characteristics:					
Total solid in the sludge (TS)		%	Suspended Solids		%
Number of operation days/week			Hours of operation/day		
pH of the sludge		Process Temperature	° F	Current cake dryness:	%
Quantity of sludge to be dewatered:			Gallon per week		
Dry tons per week:		Average:		Max:	
Cakes Disposal:					
Type of polymer used		None <input type="checkbox"/>	Powder <input type="checkbox"/>	Emulsified <input type="checkbox"/>	Other:
Name of product / polymer supplier:					
Dosage:	lbs / dry ton of solid		Undiluted polymer sample included		<input type="checkbox"/>

4. Project description:	
Is this a new facility:	
Replacement of existing equipment:	
Reason for your interest:	
Drawings/Purchases planned for:	
Other technologies considered:	



**PROFORMA INVOICE**

Exporter		Invoice Date	Exporter Ref. No		Page 1 of 1	
		Other Ref.		Date Shipped		
TAX IDENTIFICATION NUMBER:				Parties to transaction are <input type="radio"/> Related <input checked="" type="radio"/> Unrelated		
Consignee/Ship To Fournier Industries Inc. 3787 blvd Frontenac W. Theftord Mines, QC CANADA G6H 2B5 TAX IDENTIFICATION NUMBER: 741709521RT0001		Sold To				
Cutoms Broker Axxess International Inc. Email: pars@axxessintl.com Phone: 1-866-449-9377		CUSMA : CUSMA Certificate Attached				
		Responsible for customs BN/IRS# 741709521RT0001		Freight Forwarder		
		Country of Departure US - UNITED STATES		Country of Destination CA - CANADA		
Local Carrier	Flight/Voy. Details		Terms of sale / delivery / payment			
Export Carrier	Port of Loading		Incoterm@2020: DDP			
Port of Entry	Place of Delivery Theftord Mines, QC		Shipping Qty 1.00 BX	Net Weight	Gross Weight KG LB	Cubic 0
Insured Value 0.00	Currency USD	Insured value covered by seller <input type="radio"/> Yes <input checked="" type="radio"/> No		Instruction to broker <input checked="" type="radio"/> Arrange customs clearance <input type="radio"/> In bond to destination		Containerized <input type="radio"/> Yes <input checked="" type="radio"/> No
Bill customs charge to: <input type="radio"/> Exporter <input type="radio"/> Sold To <input checked="" type="radio"/> Consignee						
Marks and Numbers						

CTRY OF ORIG.	DESCRIPTION OF GOODS	NET WEIGHT	GROSS WEIGHT	UM WEIGHT	QUANTITY	UNIT PRICE	AMOUNT
	Sewage sludge Municipal sewage sludge Residual products of the chemical or allied industries HS: 3825.20.00.00			KG/each LB/each	1.00 UN	10.00	10.00

Mode of transport from point of exit <input checked="" type="radio"/> Road <input type="radio"/> Rail <input type="radio"/> Sea <input type="radio"/> Air		Invoice prices include			
If goods are not sold, state reason for export: Sludge sample for analysis		<input type="checkbox"/> Freight to Border	0.00	Packing cost	0.00
		<input type="checkbox"/> Freight to Dest	0.00	Ocean / Int. freight	0.00
I hereby certify that the information given above and all continuation sheet(s) is to the best of my knowledge and belief true and complete.  For any customs issues, please contact Julie Egglefield at j.egglefield@fournierindustries.com		<input type="checkbox"/> Brokerage Fee		Domestic freight	0.00
		<input type="checkbox"/> Duty & Tax	0.00	Insurance cost	0.00
				Commission cost	0.00
				Assist cost	0.00
				Container	0.00
				<b>Total Invoice</b>	<b>10.00 USD</b>

Signature & Date: ..... Status  Owner  Agent